

### **Amendments to the specification:**

The following paragraphs will replace prior versions for this application.

#### **Amended paragraphs:**

[0009] The rotational location of the bucket 70 about the pivots 62 and 64 is controlled by a linkage 80 which, in this particular configuration, includes: a hydraulic tilt cylinder 81; left and right leveling links 82a and 82b; a ~~bell crank~~straight lever 83, a guide link 84; and a bucket link 85. The hydraulic tilt cylinder 81 powers the linkage 80 and is connected to the bucket by the ~~bell crank~~straight lever 83 which is mounted on a transverse pivot 90 at the front end of the leveling links 82a and 82b. The hydraulic tilt cylinder 81 is connected to a first end of the ~~bell crank~~straight lever 83 by a transverse pivot 91 and a second end of the ~~bell crank~~straight lever 83 is connected to a first end of the bucket link 85 by a transverse pivot 92. The bucket link 85 is mounted on a transverse pivot 93 at a second end of the guide link 84 and a first end of the guide link 84 is connected to the cross tube 52 via a transverse pivot 94 carried in a support 54 welded to the cross tube 52. A second end of the bucket link 85 is pivotally connected to the loader bucket 70 via a transverse pivot 95. As shown in Fig. 2, a first end of the entire linkage 80, including the first end of the hydraulic tilt cylinder 81 and the first end of the leveling links 82a and 82b, is operatively mounted to a removable linkage pin support 100 via linkage pins 110 and 111. The removable linkage pin support 100 is rigidly connected to the front frame 20 at load bearing areas 120 and 122, which are portions of the mast 21, via bolts 130a and 130b. Linkage pins 110 and 111 are attached to the linkage pin support 100 via screws 103a and attachment holes 103 and 106.